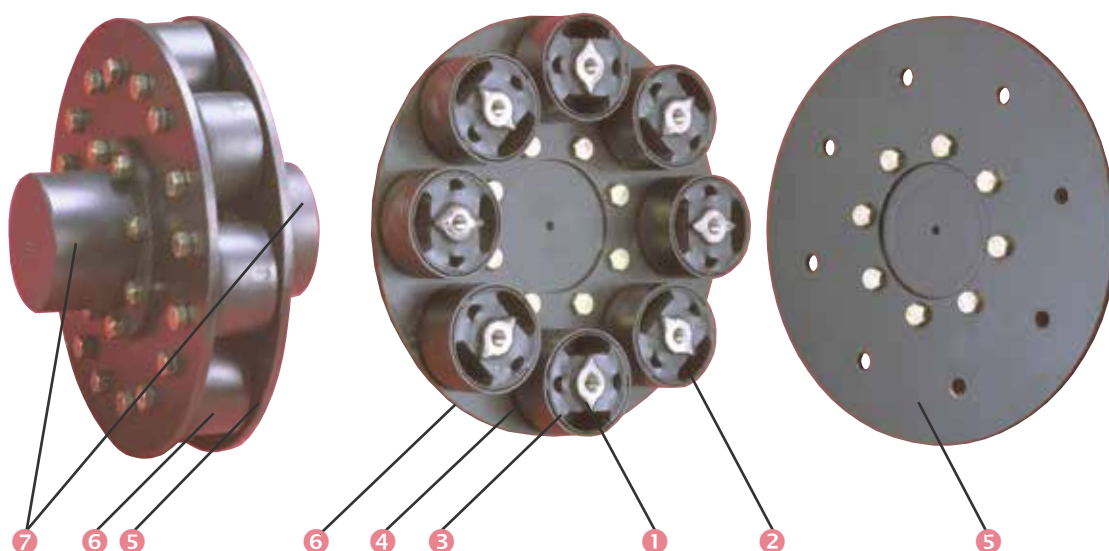


AXOFLEX®

* Torsional flexibility * Radial flexibility ** Axial flexibility * Conical flexibility



DESCRIPTION

- **Flexible element** comprising a variable number of flexible bushes, depending on the torque to be transmitted.
 - ① Inner with tapped or smooth holes (normal mounting or on flywheel).
 - ② Precompressed natural rubber bonded to inner ① and to outer the half-cylinders ③.
 - ③ Half-cylinders bonded to the rubber.
 - ④ Outer housing ensuring precompression of rubber by exerting pressure on the half-cylinders ③.
- **Steel disks**
 - ⑤ Flange to which the inner studs are attached (normal mounting).
 - ⑥ Disk to which the studs are attached (flywheel mounting).
- **Die cast steel hubs**
 - ⑦ The two hubs are identical. They may be bolted to disks ⑤ or ⑥ depending on the mounting used.

OPERATION

The AXOFLEX coupling is designed with the following features :

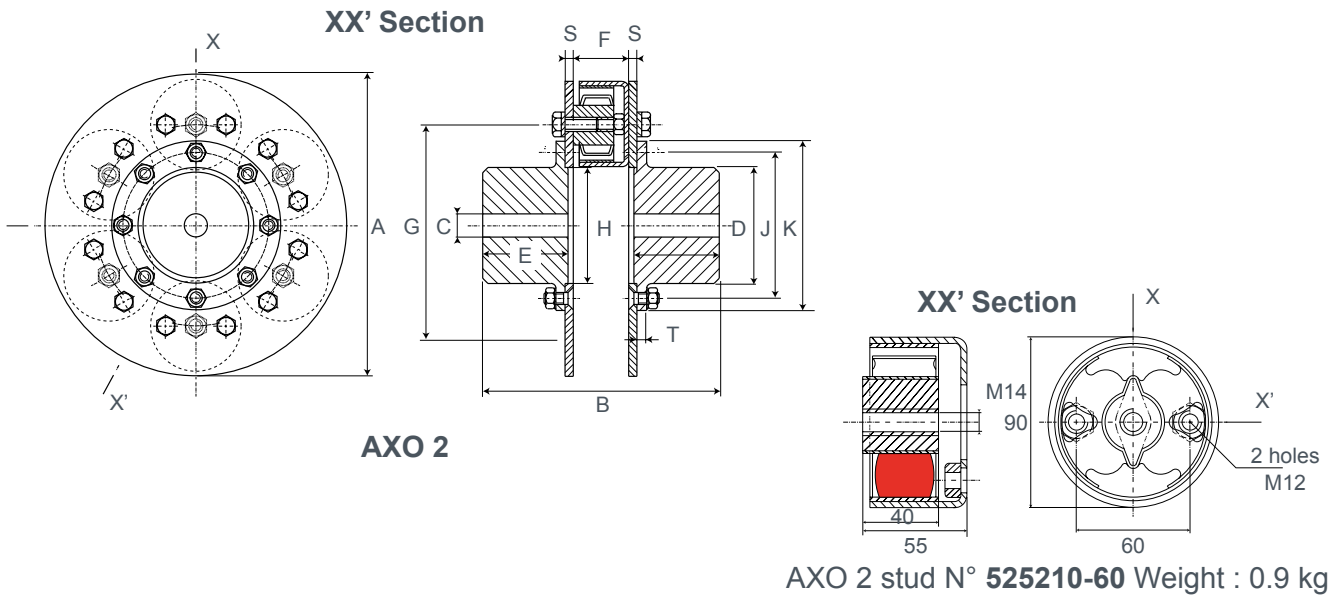
- radial disassembly without moving the machines that are coupled (usually very large machines);
- precompression of the rubber which limits operation under tension.

Advantage

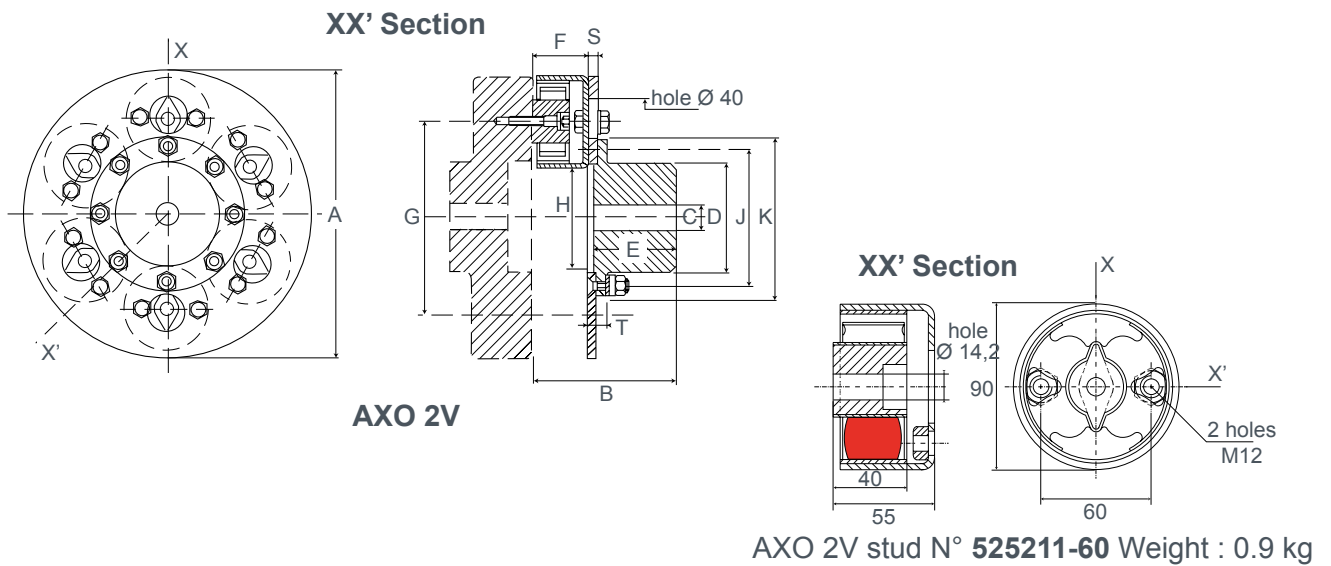
- Good axial flexibility which allows great axial displacement, for example in the case of conical rotor machines.

DIMENSIONS AXO 2

AXO 2 Coupling



AXO 2V Flywheel coupling



Flanges supplied unbores

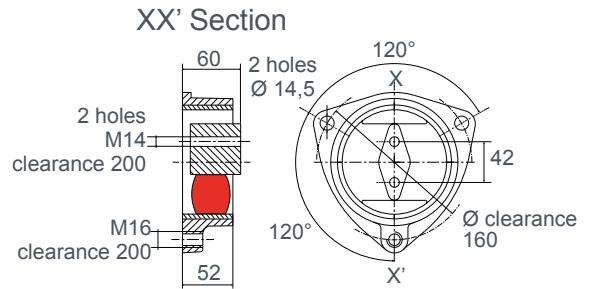
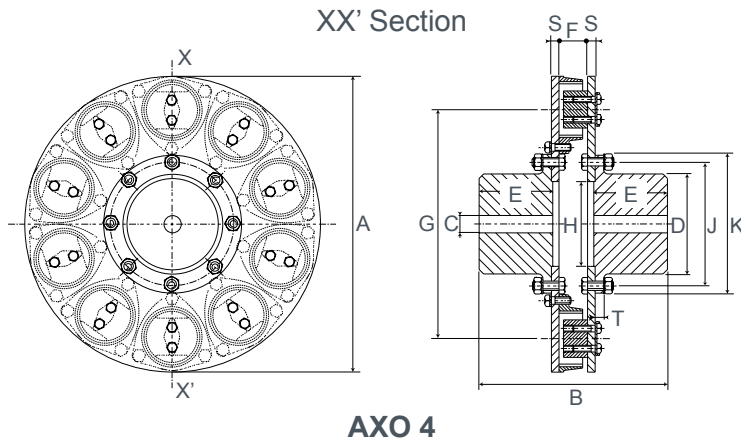
Ref. Standard coupling	Ref Flywheel coupling	Nominal torque (N.m)	Max torque (N.m)	Max speed (rpm)	Hole size C (mm)		A (mm)	B (mm)		D (mm)	E (mm)	F (mm)	G (mm)	H (mm)	J (mm)	K (mm)	S (mm)	T (mm)	Weight stand. coupling
					min	max		stan.	flyw.										
615203	615253	600	1 200	3 000	18	60	270	181	138	86	60	55	180	85	115	138	6	7	14
615204	615254	800	1 600	3 000	18	60	270	181	138	86	60	55	180	85	115	138	6	7	15
615206	615256	1 300	2 600	3 000	23	80	300	235	145	115	85	55	200	115	145	168	8	9,5	28
615208	615258	2 300	4 600	2 500	23	80	364	235	145	115	85	55	268	115	145	168	8	9,5	45
615210	615260	3 600	7 200	2 500	28	100	424	274	164	145	102	55	324	145	180	210	10	12,5	72
615212	615262	5 000	10 000	2 000	28	120	475	345	200	177	136	55	380	178	213	247	12	16	103

1 N.m ≈ 0,1 mkg

Please see current price list for availability of items.

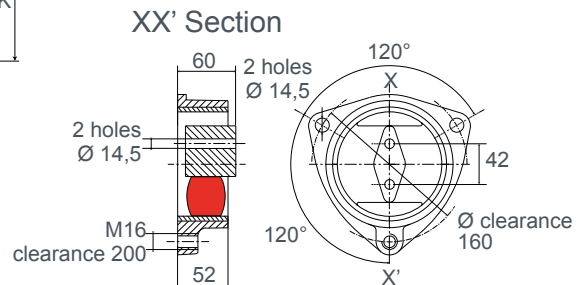
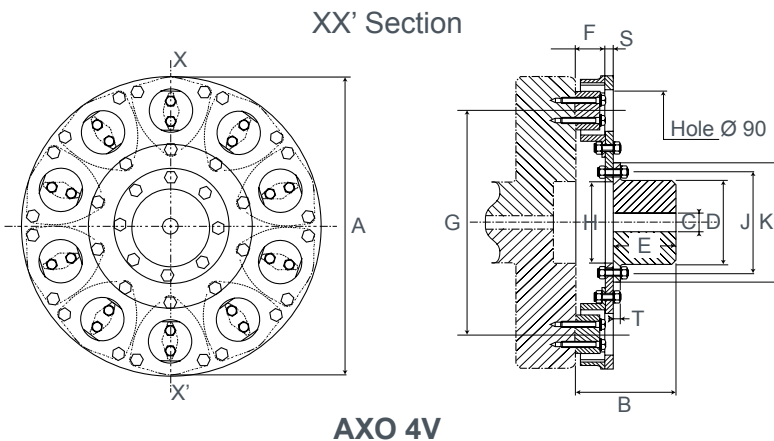
DIMENSIONS AXO 4

AXO 4 Coupling



AXO 4 stud N° 525400-60 Weight : 2.7 kg

AXO 4V Flywheel coupling



AXO 4V stud N° 525403-60 Weight: 2.7 kg

Flanges supplied unbored

Ref. Standard coupling	Ref. Flywheel coupling	Nominal torque (N.m)	Max torque N.m)	Max speed (rpm)	Hole size C (mm)		A (mm)	B (mm)		D (mm)	E (mm)	F (mm)	G (mm)	H (mm)	J (mm)	K (mm)	S (mm)	T (mm)	Weight stand. coupling
					min	max		stan.	flyw.										
615406	615456	5 000	10 000	1 800	28	100	480	279	170	145	102	60	340	145	180	210	10	12,5	80
615408	615458	7 500	15 000	1 800	28	120	513	346	203	177	136	60	373	178	213	247	10	16	115
615410	615460	12 000	24 000	1 500	28	120	622	358	209	177	136	60	482	178	213	247	16	16	178
615440	615490	12 000	24 000	1 500	32	150	622	396	228	210	155	60	482	178	260	290	16	18	200
615412	615462	17 500	35 000	1 500	32	150	720	396	228	210	155	60	580	178	260	290	16	18	240
615442	615492	17 500	35 000	1 500	36	170	720	516	288	240	215	60	580	240	290	335	16	24	300
615414	615464	24 000		1 400	36	170	840	524	292	240	215	60	700	240	290	335	20	24	400
615444	615494	24 000		1 400	36	200	840	570	315	285	240	60	700	240	335	380	20	40	500
615418	615468	40 000		1 200	36	200	1 040	590	325	285	240	60	900	240	335	380	30	40	700

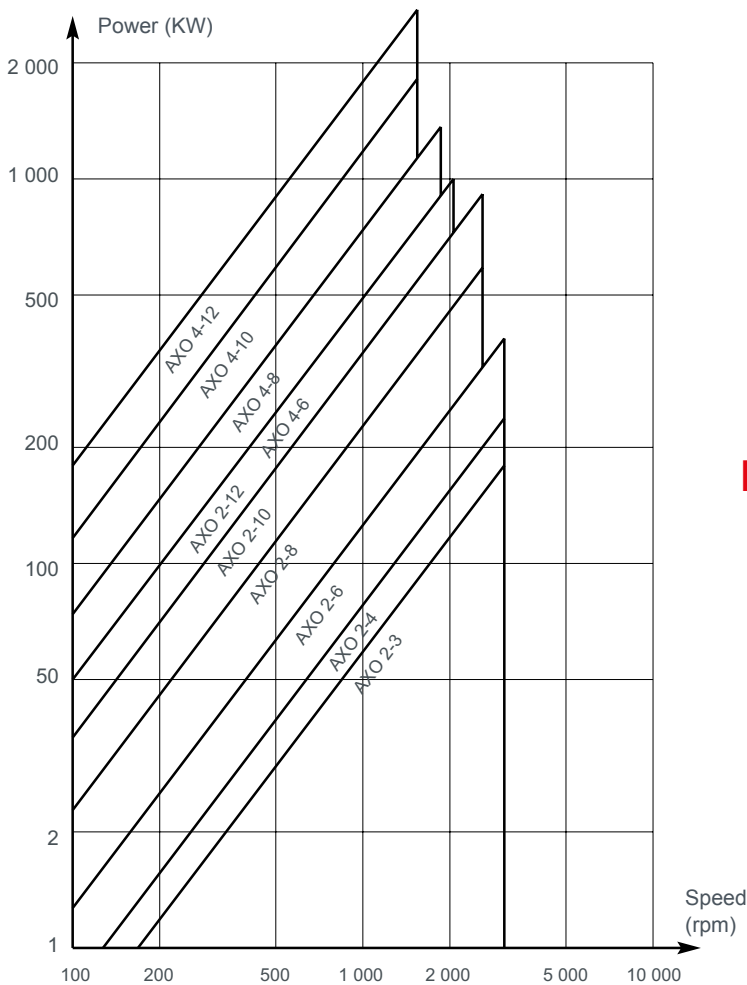
1 N.m ≈ 0,1 mkg

Please see current price list for availability of items.

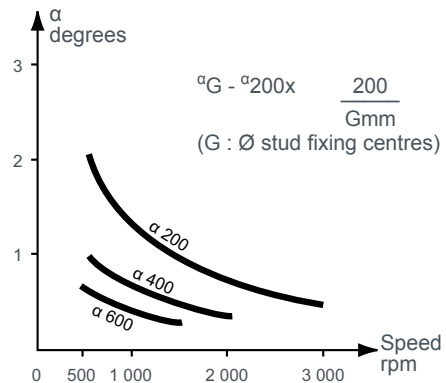
The maximum torque is considered to be an infrequent start-up torque and is not periodic.

OPERATING LIMITS

POWER RANGE



CONICAL MISALIGNMENT



RADIAL MISALIGNMENT

Nominal torque N.m	Axial displacement at 1,500 rpm
600	2 rpm
800	2 rpm
1 300	2 rpm
2 300	2 rpm
3 600	2 rpm
5 000	3 rpm
7 500	3 rpm
12 000	3 rpm
17 500	3 rpm

OPERATING CHARACTERISTICS AXO 2

Nominal torque (N.m)	Vibrating coupling (N.m)	Torsion under NT (degrees)	Stiffness		
			Axial (Dan/Mm)	Radial (Dan/Mm)	Torsional (M.kn/Rad.)
600	300	3° 30'	22	75	10,9
800	400	3° 30'	30	100	14,3
1 300	650	3°	45	150	25,8

Nominal torque (N.m)	Vibrating coupling (N.m)	Torsion under NT (degrees)	Stiffness		
			Axial (Dan/Mm)	Radial (Dan/Mm)	Torsional (M.kn/Rad.)
2 300	1 150	2° 20'	60	210	53,3
3 600	1 800	2°	75	250	114,6
5 000	2 500	1° 50'	90	300	190

1 N.m ≈ 0,1 mkg

OPERATING CHARACTERISTICS AXO 4

Nominal torque (N.m)	Vibrating coupling (N.m)	Torsion under NT (degrees)	Stiffness		
			Axial (Dan/Mm)	Radial (Dan/Mm)	Torsional (M.kn/Rad.)
5 000	2 500	1° 50'	100	360	157
8 000	4 000	1° 40'	130	480	252
12 000	6 000	1° 20'	170	600	528

Nominal torque (N.m)	Vibrating coupling (N.m)	Torsion under NT (degrees)	Stiffness		
			Axial (Dan/Mm)	Radial (Dan/Mm)	Torsional (M.kn/Rad.)
17 500	8 750	1°	200	720	916
24 000	12 000	0° 50'	240	850	1 550
40 000	20 000	0° 40'	300	1 100	3 300

1 N.m ≈ 0,1 mkg

PARTS LIST

Coupling Reference	Flexible element		Flange		Disk Reference	Quantity
	Reference	Qty	Reference	Qty		
615203	525210-60	3	321138	2	351026 - 351027	1 - 1
615204	525210-60	4	321136	2	351028 - 351029	1 - 1
615206	525210-60	6	321147	2	351011 - 351012	1 - 1
615208	525210-60	8	321147	2	351013 - 351014	1 - 1
615210	525210-60	10	321154	2	351015 - 351016	1 - 1
615212	525210-60	12	321167	2	351017 - 351018	1 - 1
615253	525211-60	3	321138	1	351042	1
615254	525211-60	4	321136	1	351043	1
615256	525211-60	6	321147	1	351044	1
615258	525211-60	8	321147	1	351045	1
615260	525211-60	10	321154	1	351046	1
615262	525211-60	12	321167	1	351047	1

Coupling Reference	Flexible element		Flange		Disk Reference	Quantity
	Reference	Qty	Reference	Qty		
615406	525400-60	6	321154	2	351665 - 351666	1 - 1
615408	525400-60	8	321167	2	351667 - 351668	1 - 1
615410	525400-60	10	321167	2	351663 - 351664	1 - 1
615412	525400-60	12	321191	2	351659 - 351660	1 - 1
615414	525400-60	14	324602	2	351655 - 351656	1 - 1
615418	525400-60	18	324601	2	351651 - 351652	1 - 1
615440	525400-60	10	321191	2	351661 - 351662	1 - 1
615442	525400-60	12	324602	2	351657 - 351658	1 - 1
615444	525400-60	14	324601	2	351653 - 351654	1 - 1
615456	525403-60	6	321154	1	351669	1
615458	525403-60	8	321167	1	351670	1
615460	525403-60	10	321167	1	351671	1
615462	525403-60	12	321191	1	351672	1
615464	525403-60	14	324602	1	351675	1
615468	525403-60	18	324601	1	351677	1
615490	525403-60	10	321191	1	351673	1
615492	525403-60	12	324602	1	351676	1
615494	525403-60	14	324601	1	351674	1

ASSEMBLY

Method : (normal) :

- attach each of the flanges to the ends of the appropriate shafts;
- use the specially machined recess to centre the disks onto the flanges and screw together;
- attach the external armature of the studs to the appropriate disk;
- attach the internal armature of the studs to the other disk.

Torque for the bolts attaching the studs.

Ø 12 → 75 N.m

Ø 14 → 122 N.m

Ø 16 → 185 N.m

Method : (flywheel) :

- mount the flange onto the shaft end;
- bolt the disk onto the flange;
- attach the external armature of the studs to the disk;
- attach the internal armature of the studs to the flywheel of the second machine.